

**PLEASE READ THESE INSTRUCTIONS BEFORE FASTENING  
THE STEEL BEVEL PROTECTOR**

- I Take the bevel protector in both hands. Fit the two ends of the bevel protector into each other as shown in figure 1 and 2. Put the bevel protector in the pipe. Dhatec can provide a special clamp for working with large diameter bevel protectors. This clamp keeps the bevel protector in position allowing the operator to have both hands free for fitting the metal ring on the pipe.

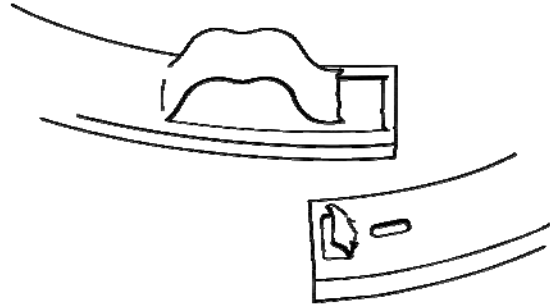


Figure (1)

- II Give a few strokes with a hammer (1 kg) on the top of the curve. Hammer the curve in two little curves as you can see in figure 3. Hammer on the circumference of the bevel protector to move it deeper in the pipe. Hammer 1 or 2 times on the two little curves for final fastening.

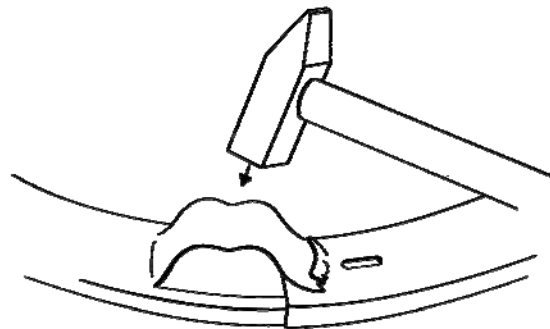


Figure (2)

- III If you want a secure fitting of the bevel protector be sure that the middle of the two little curves makes contact with the pipe wall as you can see in figure 3. The overlap of the two ends of the bevel protector must be between 22 and 37 mm. Don't use the bevel protector again. If necessary ask for our re-usable type.

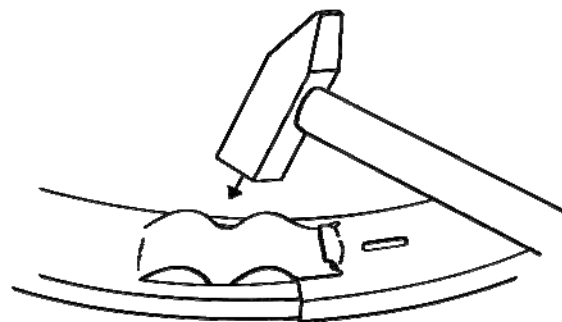


Figure (3)

**DON'T FORGET TO CHECK IF THE STEEL BEVEL PROTECTOR IS SECURE  
ENOUGH FOR ITS PURPOSE AND IF IT WILL WITHSTAND VIBRATIONS  
DURING TRANSPORT OF THE PIPES !**