

QUESTIONNAIRE COATING PROCESS

The answers to these questions will give us a clear view of the coating process in which our blasting plug will possibly be applied. Depending on the coating process the blasting plug can be equipped with several options to ensure the best result.

All given information will be treated confidentially.

1. What material is currently used to close off pipes during the blasting process?
2. On which location in your process are you planning to insert the blasting plugs ? (Before the oven , before the blasting cabin etc.)
3. Are you planning to apply the blasting plugs when the pipes are rotating or when they are lying still ?
4. How many pipes do you wish to prepare with blasting plugs before the process?
5. How many pipes are in use during the coating process between possible placing and removal of the blasting plugs?
6. Are the pipes running against each other during the pre-heating and shot blasting process?
7. What kind of heaters are installed in your coating process and what temperature is reached inside the oven ?
8. What is the maximum temperature of the pipes during the coating process ?
9. Are the pipes both externally and internally coated? In what order ?
10. What is the cutback of the internal coating ?
11. For what diameter and wall thickness range is your coating process suitable ?
12. Are there any special demands regarding the protection of the bevelled pipe-ends during the coating process ?
13. Please provide a schematic drawing of your coating process.